

Federal Ministry Republic of Austria Climate Action, Environment, Energy, Mobility, Innovation and Technology

IFE - Innovation Liquid Energy

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Project Description

| Fischer Tropsch Unit | | | | | |
|----------------------|------------|------------|-----------|-----|--|
| FT-Reactor | Concretion | Produc | t Process | ing | |
| | | Separation | | | |

- Design of a pilot scale Power-to-Liquid plant.
- Combination of a SOEC unit operated in co-electrolysis mode and Fischer-Tropsch synthesis.
- Production of naphtha, diesel and wax \bullet by valorising CO_2 and H_2O .
- Maximization of the middle distillate fraction complying with EN 15940.
- Power input of $P_{Co-SOEC} = 1 MW_{el}$. \bullet
- Power-to-Liquid efficiency $\eta_{PtL} > 55 \%$.
- Production of 500 000 L/a diesel equivalents.

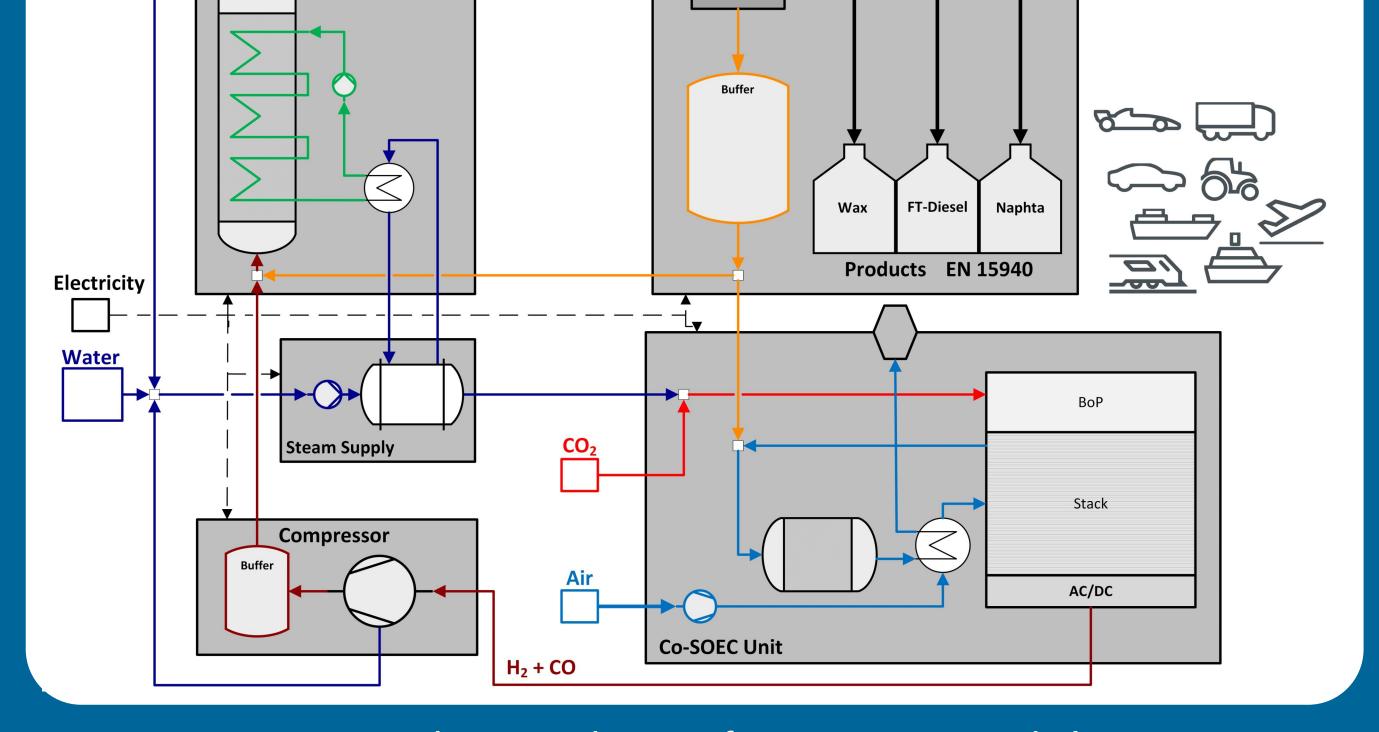
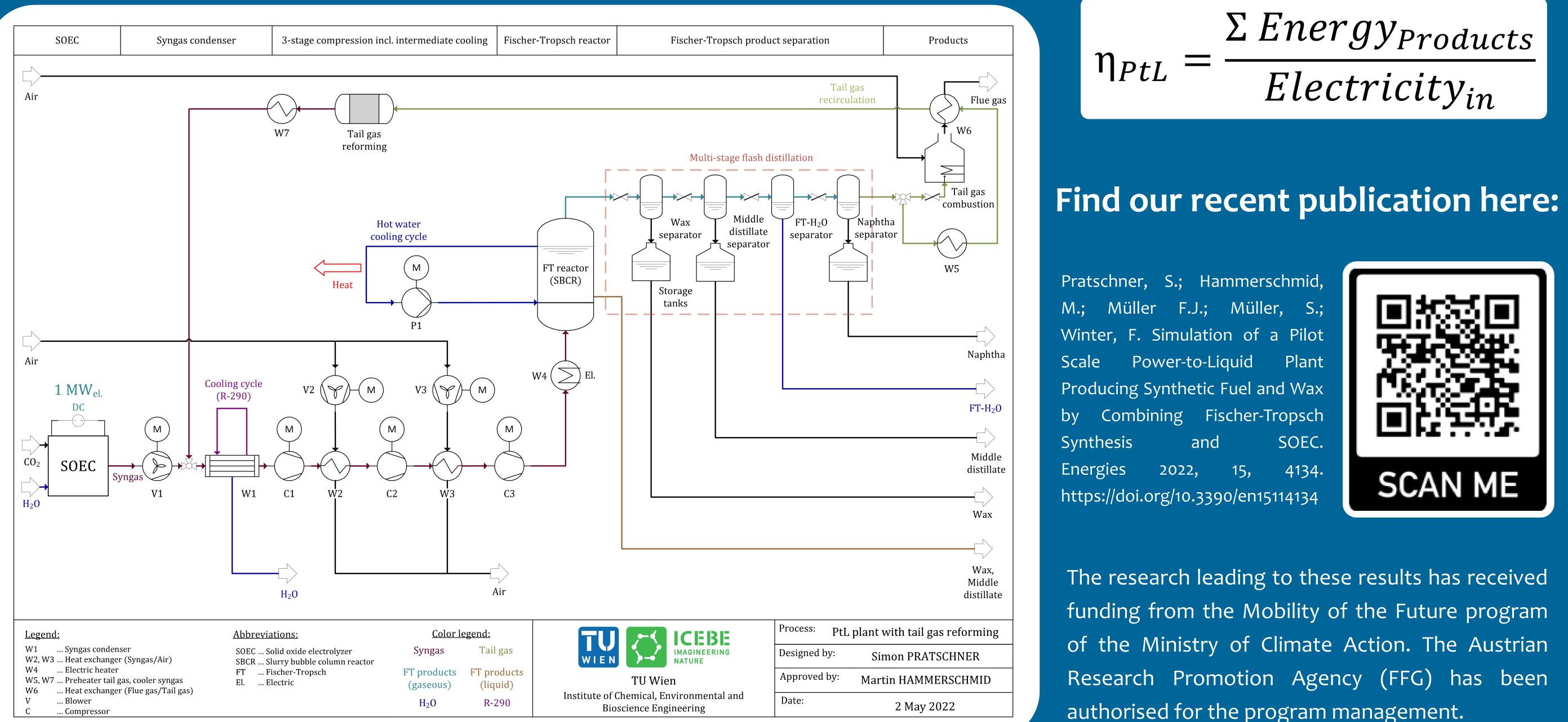


Figure 1: Schematic design of a Power-to-Liquid plant



Detailed Design of the Fischer-Tropsch Synthesis

- Design of two process configurations with and without tail gas reforming.
- Process simulation with IPSEpro 8.0.
- Maximizing the synergy with the SOEC unit.
- 48 kg/h Fischer-Tropsch products without tail gas reforming. O
- 58 kg/h Fischer-Tropsch products with a tail gas reformer.
- Maximum Power-to-Liquid efficiency of $\eta_{PtL} = 62.7$ % when implementing a tail gas reformer.



Key Findings

authorised for the program management.

Figure 2: Detailed flow chart - Fischer-Tropsch synthesis

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