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Review The structural chemistry of titanyl oligomers and polymers



Ulrich Schubert^{a,*}, Berthold Stöger^b

^a Institute of Materials Chemistry, Technische Universiät Wien, Austria ^b X-Ray Center, Technische Universiät Wien, Austria

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ABSTRACT

Chain-like and cyclic structures of compounds with a \dots Ti–O–Ti–O \dots backbone are reviewed, that is, compounds in which the coordination octahedra of the titanium atoms share corners by means of μ_2 -O atoms. The charge of the TiO²⁺ unit is balanced by organic or inorganic ligands which additionally complete the coordination sphere of the titanium atoms. Typical substitution patterns are two mono-anionic bidentate ligands, two monodentate anionic plus two neutral ligands, or one tetradentate dianionic ligand. While only few examples of polymeric chain structures, or segments thereof, were structurally characterized, several types of cyclic compounds are known. This includes rings in which the Ti polyhedra are only linked via the μ_2 -O atoms, capped rings, or rings in which the titanium octahedra are additionally bridged by organic ligands.

1. Introduction

The structures of oligo- or poly(dialkylsiloxanes), $(R_2SiO)_{n/\infty}$, are composed of corner-sharing $[R_2SiO_2]$ tetrahedra, where each oxygen atom bridges two silicon atoms (μ_2 -O). Polysiloxane chains (silicones) or cyclic oligomers are formed in this manner. Fig. 1 (left) shows the structure of the cyclic tetramer (Me_2SiO)_4 ("D4") [1] as a typical example.

The Ti(IV) analogue of siloxanes are titanyl compounds, *i.e.*, compounds containing the TiO²⁺ unit. Contrary to silicon, Ti(IV) prefers higher coordination numbers, typically an octahedral coordination. Formation of structures analogous to that of poly- and oligosiloxanes, but with corner-sharing *octahedral* repeat units, thus requires the coordination of groups which balance the charge of the TiO²⁺ unit, but occupy *four* coordination sites. The composition of uncharged compounds is thus [TiOL₄]_{n/∞}, where the ligands can, for example, be two bidentate monoanions, one mono- plus one tridentate anion, or a tetradentate dianion, as will be discussed in detail in hereafter. The ß-diketonate complex [TiO(thd)₂]₄ (thd = *t*BuC(O)-CH-C(O)*t*Bu) [2] (Fig. 1, right), as an example, is thus the structural titanyl analogue to (Me₂SiO)₄. The analogy of R₂SiO and titanyl units with chelating ligands is also supported by ring systems containing both units [3].

In this article, the structures of such chain-like or cyclic titanyl compounds are reviewed, *i.e.*, homometallic compounds with a \cdots Ti–O–Ti–O \cdots backbone (excluding dimeric compounds with Ti–O–Ti or Ti₂O₂ linkages) and a O:Ti ratio of 1. It complements early reviews where the structural chemistry of such compounds was a partial aspect, such as Ref. [4]. Titanium oxo compounds with μ_3 - or μ_4 -O linkages (titanium oxo clusters) are not subject of the current article. Also excluded are structures in which each titanium atom is bonded to more than two μ_2 -O, *i.e.*, where the O:Ti ratio is > 1 (as in [Ti₈O₁₂(H₂O)₂₄]⁸⁺ with a cubic Ti₈O₁₂ core [5], a structural analogue to the silsesquioxanes R₈Si₈O₁₂).

2. Chains and chain segments

There are only few structurally characterized examples of *polymers* with a \cdots Ti–O–Ti–O \cdots backbone. This does not mean that they do not exist, but such compounds may be difficult to crystallize.

The leading structure is that of titanyl sulfate hydrate, TiO(SO₄)·H₂O (Fig. 2), with zigzag chains of corner-sharing [TiO₆] octahedra [6]. The sulfate groups bridge every first and third Ti atom within the chains and additionally crosslink the TiO chains. Each Ti atom is thus surrounded by two μ_2 -O, one water molecule, and the oxygen atoms of three

* Corresponding author.

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Abbreviations: acac, acetylacetonate; BL, bridging ligand; CL, chelating ligand; Cp, η^5 -cyclopentadienyl; Cp*, η^5 -pentamethylcyclopentadienyl; Cp, η^5 -methyl-cyclopentadienyl; dpta, 2-hydroxypropane-1,3-diamine-N,N,N',N'-tetraacetate; H₂acacen, bis(acetylacetone)ethylenediamine; H₂salen, bis(salicyliden)ethyl-endiamin; H₂thd, 2,2,6,6-tetramethyl-3,5-heptanedione; H₄calix[4], *t*Bu-calix[4]arene; Ind, η^5 -indenyl; MCy, pentamethylcyclopropyl; Mes, mesityl; TL, tetradentate ligand; Xyl, xylyl.

E-mail address: Ulrich.Schubert@tuwien.ac.at (U. Schubert).

bridging sulfate ions. The structure of anhydrous TiO(SO₄) is similar.

Several polymorphs of potassium and sodium titanyl phosphate, $M[TiO(PO_4)]$, with a TiO backbone are known [7], where the PO_4^{3-} groups also bridge the titanium atoms within the chains and crosslink the chains, just as the sulfate groups in titanyl sulfate. The polymorphs differ by different crosslinking of the TiO chains. In zwitterionic H₃NCH₂CH₂NH₂-TiO(PO₄) [8], one Ti coordination site is occupied by the nitrogen atom of ethylene diamine instead of a phosphate oxygen, but otherwise the structure is like that of the titanyl phosphates. The crystal structure of $[TiO(PO_4)_2]^{4-}$ consists of infinite spirals of $[TiO_6]$ octahedra, where the μ_2 -O atoms are either *cis* or *trans* to each other [9]. Two adjacent Ti atoms in the chain are bridged by two PO_4^{3-} groups each, whereby each Ti atom gets octahedrally coordinated. Two oxygen atoms of each PO_4^{3-} group are not coordinated and thus carry the negative charges.

Tetradentate dianionic organic ligands would be well suited for the formation of coordination polymers with a TiO backbone. Porphyrins, however, as an example for such ligands, only form monomeric TiO(porphyrin) complexes with 5-coordinate Ti. A tetradentate ligand with a more adaptable geometry is the dianion of bis(salicylidene)ethvlenediamine (salen) and related compounds. No coordination polymers have been documented, but segments thereof. In the compounds $[Ti_nO_{n-1}(salen \text{ or } acacen)_nL_2]^{2+}$ (n = 3 or 4, acacen = dianion of bis (acetyl-acetone)ethylenediamine) the tetradentate dianions coordinate to the equatorial positions of the TiO₄N₂ octahedron with the μ_2 -O perpendicular to this plane. This results in linear chain fragments of corner-sharing octahedra, which are terminated by two uncharged Lewis base molecules (L) [10]. The structure of $[Ti_4O_3(acacen)_4(THF)_2]^{2+}$ is shown in Fig. 3 as an example. In [Ti₄O₃(salen)₄(H₂O)(OSO₂OEt)]⁺ one end of the chain is terminated by an aqua ligand and the other by an anionic sulfonate group [11].

In Ti₄O₃Cl₂(η^{5} -C₅Me₄SiMe₂O)₄, a Ti₄O₃ segment is terminated by Cl atoms [12]. The Ti atoms are pairwise coordinated by the cyclopentadienylsilanolate ligands in a way that each Ti atom is bonded to a η^{5} -C₅R₅ ring and the neighboring Ti atom to a silanolate oxygen. A special case is Ti₄O₃Se₂Cp₆ (Cp = η^{5} -C₅H₅). The backbone is a Ti₄O₃ chain, but the outer two Ti–O–Ti groups are additionally bridged by a μ_2 -Se each [13]. The terminal Ti atoms of the Ti₄O₃ unit are coordinated by two Cp ligands, and the inner Ti atoms by just one.

A Ti₃O₂ segment is stabilized by organic ligands in the compound Ti₃O₂(NMe₂)₃[4,5-(Ph₂SeP)₂C₂N₃]₅ (H₃C₂N₃ = triazole) [14]. The triazolyl groups coordinate unsymmetrically in a rather complex manner as mono-, di and tridentate (bridging and terminal) ligands. Each Ti atom is also coordinated by a dimethylamide ligand. The μ_2 -O are *cis* to

each other at the central Ti atom, *i.e.*, the Ti₃O₂ unit is bent.

A section of the titanyl phosphate structures is found in $[Ti_3O_2(HPO_4)_2(PO_4)_2]^{2-}$ [15,16]. The HPO_4^{2-} and PO_4^{3-} ions in this compound bridge the Ti atoms of the Ti_3O_2 string (Ti–O–Ti–O–Ti unit) and connect the Ti_3O_2 units with each other.

3. Rings

It is well known from polysiloxane chemistry that rings are thermodynamically more stable than chains, because of less steric interaction of the organic substituents. It is therefore not surprising that more ring than chain structures were also found for titanyl compounds, with 3, 4, 6 or 8 μ_2 -O-bridged polyhedra forming the rings.

3.1. Rings without additional organic bridges

The structurally simplest case are cyclic compounds in which the Ti polyhedra are only connected by the μ_2 -O (as in the example in Fig. 1, right). There are several possibilities, how the four remaining coordination sites of octahedrally coordinated Ti atoms can be occupied.

The longest known and best investigated examples are the compounds $[TiO(C_5R_5)X]_n$ with various cyclopentadienyl ligands $(C_5R_5)^{-1}$ and monodentate anionic groups X, which are mainly derived from partial hydrolysis of $(C_5R_5)TiX_3$ (an η^5 -cyclopentadienyl ring formally occupies three coordination sites). Structurally characterized examples of six-membered rings (three corner-sharing octahedra) are $Ti_3O_3Cp^*_3X_3$ ($Cp^* = C_5Me_5$, X = Cl [17], Br [18], Me [19], CH_2CH=CH_2 [20]) and $Ti_3O_3(1,3-tBu_2C_5H_3)_3Cl_3$ [21]. Two groups X are on one side of the approximately planar Ti_3O_3 ring, and the third on the opposite side.

A great variety of eight-membered ring structures (four cornersharing octahedra) of $[TiO(C_5R_5)X]_4$ is known, with the groups X alternately above and below the plane of the roughly planar Ti₄O₄ ring (up-down-up-down), as shown in Fig. 4, left, as a typical example:

- $Ti_4O_4(Cp)_4X_4$: X = Cl [22], O(2,4,6-Me_3C_6H_2) [23],
- $Ti_4O_4(Cp')_4X_4$ (Cp' = C₅H₄Me): X = Cl [24], I [25]),
- Ti₄O₄(C₅HMe₄)₄Br₄ [18],
- $Ti_4O_4Cp^*_4X_4$ (X = F [26] (Fig. 4, left), Br [27]),
- $Ti_4O_4(C_5H_4Y)_4X_4$ (Y = SiMe₃, X = NCS [17]; Y = CH₂CH₂Br, X = Br [28]).
- $Ti_4O_4(Ind)_4Cl_4$ (Ind = η^5 -indenyl) [29,30].

The up-down-up-down positioning of the X ligands changes to up-up-



Fig. 1. Left: structure of (Me₂SiO)₄ without hydrogen atoms; right: structure of [TiO(thd)₂]₄ without CH₃ groups (red: O; grey: C; the Si or Ti atoms are in the center of the polyhedra).

down-down, when two adjacent Cp rings are connected with each other, as in $Ti_4O_4Cl_4(C_5H_4-SiMe_2-C_5H_4)_2$ (Fig. 4, right) [31] or $Ti_4O_4Cl_4[C_5H_3(SiMe_2)_2C_5H_3]_2$ [32].

When the positive charges of the TiO²⁺ unit are compensated by two anionic *mono*dentate groups X, two uncharged donor atoms must additionally be coordinated to reach an octahedral coordination of the Ti atoms, *i.e.*, the rings must have the composition $[TiOL_2X_2]_x$ (L = uncharged ligand). There are only few examples of this structure type, with Ti₃O₃Cl₆(THF)₆ as a prototypical case (Fig. 5) [33,34]. Two Cl substituents are in the ring plane, two above and two below the plane, rendering the substitution pattern of the Ti₃O₃ ring unsymmetrical. The two THF ligands coordinated to each Ti atom are *cis*. In $[Ti_3O_3Cl_8(H_2O)_4]^{2-}$ [35], two neutral ligands are replaced by additional chloride ligands. In the resulting anionic heterocycle, six Cl are above and below the ring plane and the other two Cl share the in-plane positions with the four aqua ligands. In the analogous compound Ti₄O₄Cl₈(MeCN)₈, four Cl⁻ are in the Ti₄O₄ plane and the other four alternately above and below the ring plane [36].

Each Ti atom in the two compounds $Ti_4O_4Cl_4L'_4(iPrOH)_4$ (L' = 4bromo-2-(chloromethyl)-6-methoxyphenolate) [37] and $Ti_4O_4Cl_4L''_4$ (L" = Et₂N-C₂H₄-NH-CMe-CH-CMe-O⁻) [38] is substituted by only one chloride each. The second negatively charged group is the oxygen atom of the bi- or tridentate organic ligand. A coordinated alcohol molecule and the OMe group complete the Ti coordination octahedron in $Ti_4O_4Cl_4L'_4(iPrOH)_4$, and the NH and NEt₂ groups in $Ti_4O_4Cl_4L''_4$. The chlorine atoms in $Ti_4O_4Cl_4L'_4(iPrOH)_4$ are alternately arranged above and below the Ti_4O_4 ring plane as in the $Ti_4O_4Cp_4X_4$ derivatives. In $Ti_4O_4Cl_4L''_4$, this position is taken by the oxygen atoms of L", due to the *meridional* coordination of L". The chelating phenolate ligands in $Ti_4O_4Cl_4L'_4(iPrOH)_4$ are approximately coplanar with the Ti_4O_4 ring.

Another possibility for compensating the positive charges of the TiO^{2+} unit and, all at once, filling all coordination sites of Ti are two anionic *bi*dentate chelating ligands (CL), as in the titanyl β-diketonate in Fig. 1, right. The rings then have the composition $[TiO(CL)_2]_3$ or 4. For Ti_3O_3 rings, such structures have been found with CL = phenyl-hydroxamate (ON-CPh-O) [39], diphenylacetamidinate (PhN-CMe-NPh) [40], bis(ferrocenyldiketonate) [41] and N-phenylsalicylideneiminate (OC₆H₄CH = NPh) [42] ligands. CL ligands in $[TiO(CL)_2]_4$ compounds are oxalate ("titanyl oxalate" $[Ti_4O_4(C_2O_4)_8]^{8-}$, where one oxygen atom per COO group is coordinated [43]), β-diketonates OC(R)–CH-C(R)O (R = *t*Bu [2], Fig. 1, right; Ph/CF₃ [44]), o-methoxyphenolate [45], 1-phenyl-3-methyl-4-benzoylpyrazol-5-onate [46] and a combination of 5-sulfosalicylate and 1,10-phenanthroline [47].

A hybrid between the $[TiOL_2X_2]_4$ and $[TiO(CL)_2]_4$ structures is $[Ti_4O_4(OMe)_2(acac)_4L_2]^{2+}$ (L = 1,4,7-trimethyl-1,4,7-triazacyclononane), where the titanium atoms are alternately substituted either by two acac ligands or by an OMe and L ligand [48].

A final possibility is the coordination of one dianionic tetradentate ligand, TiO(TL). *Trans* position of the two coordination sites left blank by the TL ligand results in chain structures, as discussed in Section 2; they must be *cis* for ring formation. An illustrative example is $[Ti_4O_4(nitrilotriacetate)_4]^{4-}$ (Fig. 6) [49]. $[Ti_4O_4(dpta)_2]_2^{4-}$ (dpta = 2-hydroxypropane-1,3-diamine-N,N,N',N'-tetraacetate) has the same structure, where, however, the dpta ligands additionally connect two Ti₄O₄ rings [50]. Other TL ligands in Ti₄O₄ rings are (pyridin-2-ylmethyl)amino diacetate [51] and cyclohexyldiaminobis(phenolate) [52]. Tetradentate ligands in Ti₃O₃ rings are salen [53,54], Schiff base [55], piperidine [56] or semi-crown derivatives [57] with complex compositions.

A special case is a $Ti_4O_4L_4$ ring with *tri*dentate dianionic ligands [S-C₆H₄-N=CH–(Me-tBu-C₄H₄)-O]²⁻ [58], resulting in the rare case of a structure with 5-coordinate Ti(IV).

3.2. Capped rings

The monodentate anionic substituents X in the approximately planar Ti_3O_3 and Ti_4O_4 ring systems discussed in Section 3.1 are located above or below the ring plane, with more or less parallel Ti-X axes. This allows pairwise replacement of two neighboring X groups by bridging dianionic groups (Section 3.3) or, if all X are located at the same side of the ring, by appropriately charged tri- or tetradentate ligands. The rings are then capped by the multidentate ligands. Retention of the basic ring structure is possible, if the distance between the donor atoms in the multidentate ligands is approximately the same as the X-X distance in Ti_nO_n rings. There is some flexibility, however, because the corner-sharing Ti octahedra can be tilted relative to each other to some degree, *i.e.*, the rings can adopt a chair conformation.

Two cases have been found for Ti_3O_3 rings. The first is that the Ti_3 unit is capped by a single atom, *viz.* derivatives of the type $Ti_3O_3(C_5R_5)_3(\mu_3-X)$. A prototypical example is $Ti_3O_3Cp^*_3(\mu_3-N)$ shown in Fig. 7, left [59]. Note that the Ti_3O_3 ring is no longer planar, *i.e.*, the Ti octahedra share O…X edges. Other examples for such structures are $Ti_3O_3Cp^*_3(\mu_3-X)$ with X = CH [60] or CMe [61].

An alternative possibility for capping a Ti_3O_3 ring is by means of a three-legged ligand, as the phosphate group in $Ti_3O_3(tripod)_3(PO_4)$ [62] (Fig. 7, right). Since the Kläui tripod ligand, $CpCo[PO(OEt)_2]_3^-$, is



Fig. 2. Section from the crystal structure of TiO(SO₄)·H₂O (bright red: S).



Fig. 3. The molecular structure of $[Ti_4O_3(acacen)_4(THF)_2]^{2+}$ (blue: N).



Fig. 4. Left: Structure of Ti₄O₄Cp*₄F₄ (the CH₃ substituents of the Cp ring were not drawn for clarity; yellow: F). Right: Structure of Ti₄O₄Cl₄(C₅H₄-SiMe₂-C₅H₄)₂ (green: Cl).



Fig. 5. Structure of $Ti_3O_3Cl_6(THF)_6$ (only the coordinated oxygen atoms [red] of the THF molecules are drawn for clarity).

equivalent to an η^5 -C₅R₅⁻ ligand from a coordination point of view, Ti₃O₃Cp^{*}₃(O₃SiR) has the same structure, with a RSiO₃ group (R = *t*Bu [63], N(SiMe₃)-C₆H₃iPr₂ [64]) symmetrically capping the Ti₃O₃Cp^{*}₃ ring system. The Ti₃O₃ ring in both compounds is slightly puckered to adjust to the three-legged capping ligand. Tridentate ligands unsymmetrically capping Ti₃O₃Cp^{*}₃ ring systems are [MesN-C-CMe-C-NMes]³⁻ (each NC unit is coordinated to one Ti, and the central allyl



Fig. 6. The molecular structure of $[Ti_4O_4(nitrilotriacetate)_4]^{4-}$.



Fig. 7. Capped Ti_3O_3 rings. Left: $Ti_3O_3Cp^*_3(\mu_3-N)$ (the CH₃ substituents of the Cp^{*} ring are not drawn for clarity). Right: $Ti_3O_3(tripod)_3(PO_4)$ (only the three coordinating oxygen atoms of the tripod ligands are drawn) (orange red: P).

unit coordinated to the 3rd) and $[C=CMe-NMes]^{3-}$ (C is bridging two Ti atoms and N coordinated to the third) [65].

Analogous capping of a Ti₄O₄ ring requires more extended ligands. Deprotonation of *t*Bu-calix[4]arene provides a suitable tetra-anionic and tetradentate ligand, where all phenoxy groups of each cone-shaped ligand coordinate to the same titanium atom. Since the calixarene group in Ti₄O₄Cp₄(calix[4]) [66] completely caps one side of the Ti₄O₄ ring, all Cp ligands must be on the other side (*i.e.*, the conformation of the Ti₄O₄Cp₄ unit is inherently different to that in the Ti₄O₄Cp₄X₄ derivatives, where the Cp ligands are alternately above and below the ring plane).

3.3. Rings with bridging ligands

The largest ring structures of corner-sharing $[TiO_6]$ octahedra with bridging ligands (BL) are the titanyl carboxylates $Ti_8O_8(O_2CR)_{16}$ (=[TiO $(O_2CR)_{2}]_8$) (R = *t*Bu [67,68], CH₂*t*Bu [69], CMe=CH₂ [70,71], Ph [68,72], C₆F₅ [73], NEt₂ [74]) (Fig. 8). Approximately planar rings of eight corner-sharing [TiO₆] octahedra are formed, where each titanium is linked to both neighboring TiO(O₂CR')₂ units by means of a µ₂-O and two carboxylate bridges each. Each titanium atom is thus coordinated by



Fig. 8. Polyhedral representation of the structures of $Ti_8O_8(O_2CR')_{16}$ (only the α -C atoms of the carboxylate groups are drawn for clarity).

two μ_2 -O in *cis* position and four carboxylate oxygen atoms. Eight carboxylate ligands are approximately coplanar with the Ti₈O₈ ring, and the other eight alternately above and below the Ti₈O₈ plane. [Ti₈O₈(SO₄)₁₆]⁸⁻ [72,75,76] has the same ring structure, with the sulfate ions in place of the carboxylate groups. In undistorted rings of eight [TiO₆] units, the O…O distance in the ring plane between two neighboring octahedra is in the range 220–230 pm. This distance would be larger in rings with a smaller number of [TiO₆] units and can no longer be spanned by carboxylate ligands. The geometry of the BL thus determines the ring size.

Cyclic structures may also be formed with one di-anionic tetradentate ligand (L) instead of two bidentate, mono-anionic ligands, i.e., if the composition is [TiOL]_n. This is the case for the cyclopentadienylsilanolate ligand in Ti₆O₆(C₅Me₄SiMe₂O)₆ [12] forming a ring of six Ti polyhedra. The C5R5 moiety coordinates to one Ti atom and the silanolate oxygen atom to the neighboring titanium atom round the ring. Each titanium atom is thus coordinated by a Cp ring and three oxygen atoms (two μ_2 -O and the silanolate oxygen). In Ti₆O₆[(OCH₂CH₂NMe)₂]₆, coordination of the dianion of N-methyldiethanolamine results in a similar ring system with C6-symmetry. The diethoxomethylamino ligand occupies four coordination sites because one oxygen is chelating-bridging. Two neighboring titanium atoms are thus bridged by a μ_2 -O and one oxygen atom of the diethoxomethylamino group [77]. A Ti₆O₆ heterocycle is also the central structural unit in $[Ti_6O_6{SiW_{10}O_{34}(OH)_3}]^{9-1}$ where two titanium atoms are pairwise part of each polyoxometallate unit [78].

Bridging of an edge by typical bidentate ligands is no longer possible in rings of four titanium polyhedra (Ti₄O₄) for geometric reasons, the BL are instead positioned perpendicular to the ring plane. The most symmetrical case of BL-substituted Ti₄O₄ rings is that every Ti–O–Ti is bridged by a bidentate dianionic ligand. Chain structures of titanyl sulfate, TiO(SO₄) were discussed in Section 2; the structure of Ti₄O₄(SO₄)₄(H₂O)₈ [35] is a cyclic variety, with the bridging SO₄^{2–} groups alternately above and below the plane of the puckered Ti₄O₄ ring (Fig. 9). [Ti₄O₄Cl₂(SO₄)₄(H₂O)₆]^{2–} has the same structure, with two aqua ligands replaced by Cl⁻ [35]. The same substitution pattern was found in Ti₄O₄(η⁵-C₅Me₄SiMe₂O)₄ [79], with the cyclopentadienylsilanolate as the dianionic bridging ligand.

A Ti₄O₄ ring can also be identified in the structure of $[P_2W_{20}Ti_4O_{78}]^{10-}$ where two Keggin-type heteropolyanions $[PW_{10}Ti_2O_{39}]^{5-}$ are dimerized through two Ti-O-Ti units [80]. Two Ti₄O₄ rings as well as two additional Ti-O-Ti units are also part of the complex [(K₂Na)@) Ti₁₂O₁₀(GeW₉O₃₆)₄]²⁵⁻ structure [81].

In the $Ti_3O_3(C_5R_5)_3X_3$ derivatives discussed in Section 3.1, two groups X are above the Ti_3O_3 ring plane, and the third below. The overall geometry of the compounds, esp. the ring conformation, thus should essentially be the same, if the two groups X located above the ring plane



Fig. 9. Molecular structure of Ti₄O₄(SO₄)₄(H₂O)₈ (yellow: S).



Fig. 10. Molecular structure of $Ti_3O_3Cp^*_3Cl(SO_4)$ (the CH₃ substituents of the Cp ring were not drawn for clarity) (yellow:S; green: Cl).

are replaced by a bridging dianionic ligand, as in $Ti_3O_3Cp^*_3Cl(SO_4)$ as an example (Fig. 10) [82]. In the related compound $[Ti_3O_3Cp^*_3Cl(P_3O_9)]^-$, a bridging trimetaphosphate anion is in place of the sulfate anion [83]. Other structurally characterized compounds of the composition $Ti_3O_3Cp^*_3X(BL)$ are:

- $BL = CH_2$, X = OCPh₂R (R = Me, Ph) [84],

- BL = CHMe, X = OiPr [84], OtBu [84,85], OSiiPr₃ [63], NPh₂ [86],
- $BL = O_2SiRR'$ (R = OH, R' = *t*Bu; R, R' = *i*Pr), X = Et [63],
- BL = NPh, X =CH=CHPh [87],
- BL = Xyl-N-C=C=N-Xyl, X =N=C=N-Xyl (Xyl = C₆H₃Me₂) [88],
- BL = Xyl-N-C-N-Xyl, X = CN [88],

as well as $Ti_3O_3(\eta^5-C_5Me_4SiMe_3)_3(OMe)(OC_3H_4)$ ($C_3H_4 = cyclobutenvl)$ [89].

4. Conclusions

Bridging the metal atoms in polymetallic titanium oxo compounds by μ_3 -O or combinations of μ_2 -O and μ_3 -O, sometimes even μ_4 -O, results in clusters in which all or part of the titanium polyhedra share edges.

Subject of this review article are compounds with only μ_2 -O and a O:Ti ratio of 1. The Ti polyhedra in such "titanyl" compounds exclusively share corners, resulting in the formation of chains (or fragments thereof) or rings. The stabilizing ligands therefore must not only compensate the two positive charges of each TiO unit but also fill the four coordination sites per Ti atom left vacant by the μ_2 -O to achieve an octahedral coordination of the titanium atoms.

The most obvious case is tetradentate, dianionic ligands, with which formation of clusters with μ_3 -O is not possible. Depending on the ligand geometry, the unoccupied coordination sites can be *cis* or *trans*, resulting in cyclic or chain-like structures, respectively. However, such ligands, with a suitable arrangement of the four donor atoms for coordination to Ti(IV), are rare.

In compounds of the composition $[TiO(BL/CL)_2]_n$ the oxygen atoms also cannot become μ_3 . Rings with or without bridged edges are therefore formed, depending on the geometry and adaptability of the (monoanionic) bidentate ligands. Typical examples are, as discussed before, $[TiO(\beta-diketonate)_2]_4$ (Fig. 1, right) and $[TiO(carboxylate)_2]_4$ (Fig. 8); in Ti(IV) compounds, β -diketonates are almost always chelating and carboxylates bridging. Chain structures would also be possible with mono-anionic bidentate ligands, but crystalline compounds have not been obtained until present (only with di-anionic BL, see Section 2).

A frequent substitution pattern of titanyl compounds is one negatively charged tridentate ligand, such as C_5R_5 derivatives, plus one mono-anionic, monodentate ligand X. Again, formation of μ_3 -O is not possible with this combination of ligands. Two neighboring groups X may be replaced by a single di-anionic bridging ligand, such as SO_4^{2-} , or three neighboring groups X by a tri-anionic capping ligand, such as PO_4^{3-} or $RSiO_3^{3-}$.

Only few examples are known, where two monodentate anionic ligands X are combined with two neutral ligands L, *i.e.*, compounds $[Ti(\mu_2-O)X_2L_2]_n$. Instead of coordinating two neutral ligands, conversion of a μ_2 -O into a μ_3 -O, is conceivable. However, compounds of the composition $[Ti(\mu_3-O)X_2L]_n$ were not observed so far. The conclusion that coordination of a second "external" ligand L was more favorable than converting a μ_2 -O into a μ_3 -O is nevertheless premature. If the combination of an X and a L ligand is replaced by a mono-anionic bidentate ligand (BL or CL), cyclic compounds of the composition $[Ti(\mu_2-O)(BL/CL)XL]_n$ are not formed, but instead $[Ti(\mu_3-O)(BL/CL)X]_n$ clusters. For example, a great number of carboxylate-substituted titanium oxo clusters $[Ti(\mu_3-O)(OOCR^*)(OR)]_4$ or 6 is known, with carboxylates as bridging and alkoxides as terminal ligands [90]. Another example is $Ti_6O_6(\text{oximate})_6(OR)_6$ [91].

In conclusion, in addition to other parameters, the ligand set has a great influence on the composition and structure of titanium oxo compounds.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data availability

No data was used for the research described in the article.

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