

Rheological Characterization of Different Clay Minerals for Sustainable Pourable Clay Concrete

Deep Dive

Baustofflehre und Werkstofftechnologie

E207 Institut für Werkstofftechnologie, Bauphysik und Bauökologie

Forschungsbereich Stahlbeton- und Massivbau

E212 Institut für Tragkonstruktionen

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<https://www.tuwien.at/cee/mgb/werkstoffe>

- Reduction of CO₂-Emissions
- Unlimited Recyclability
- High Availability Worldwide

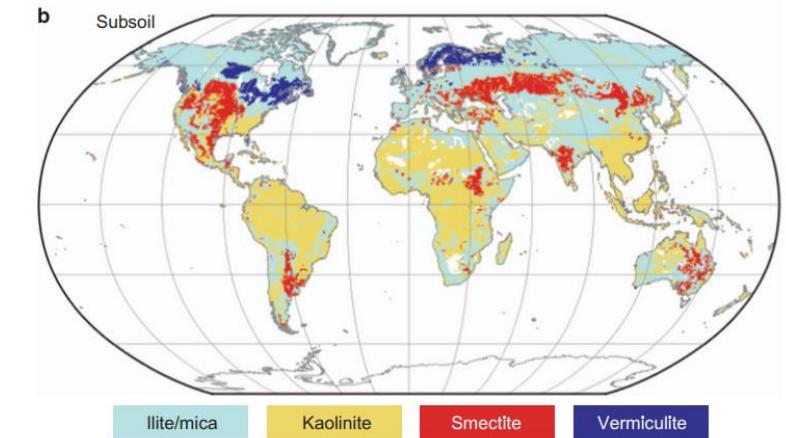
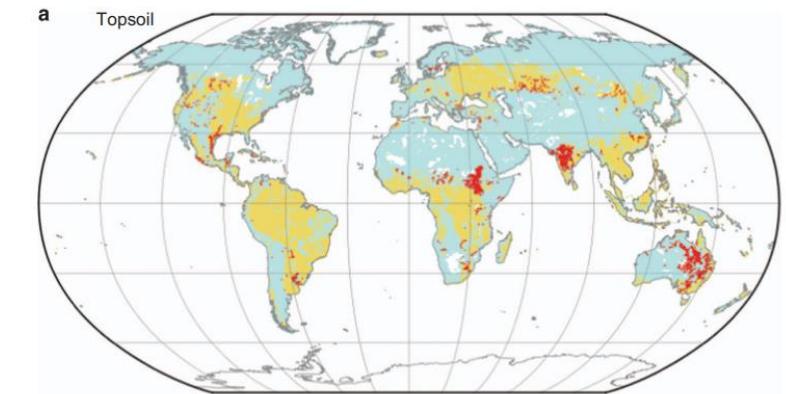
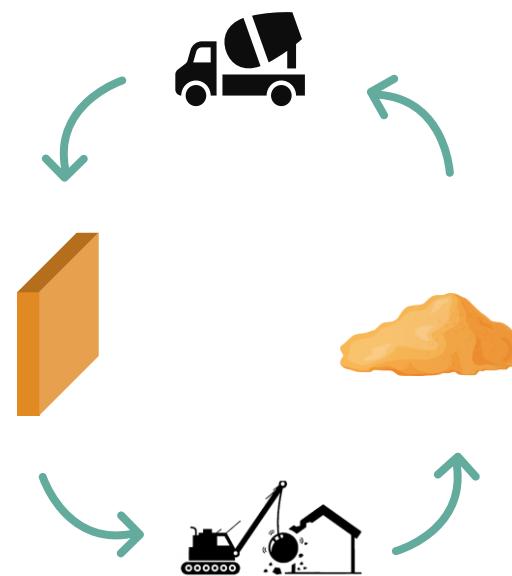
Raw Earth  0,02 kgCO₂/kg

Cement  0,83 kgCO₂/kg

Concrete  0,13 kgCO₂/kg

Carrots  0,1 kgCO₂/kg

Beef  13-21 kgCO₂/kg



Distribution of the most abundant clay-size mineral group

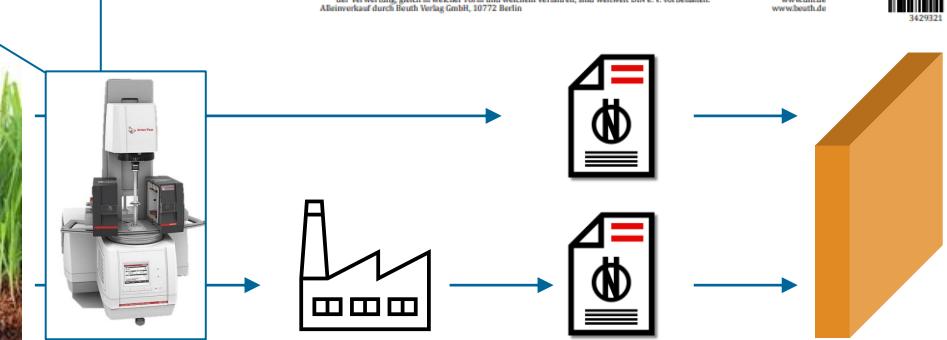
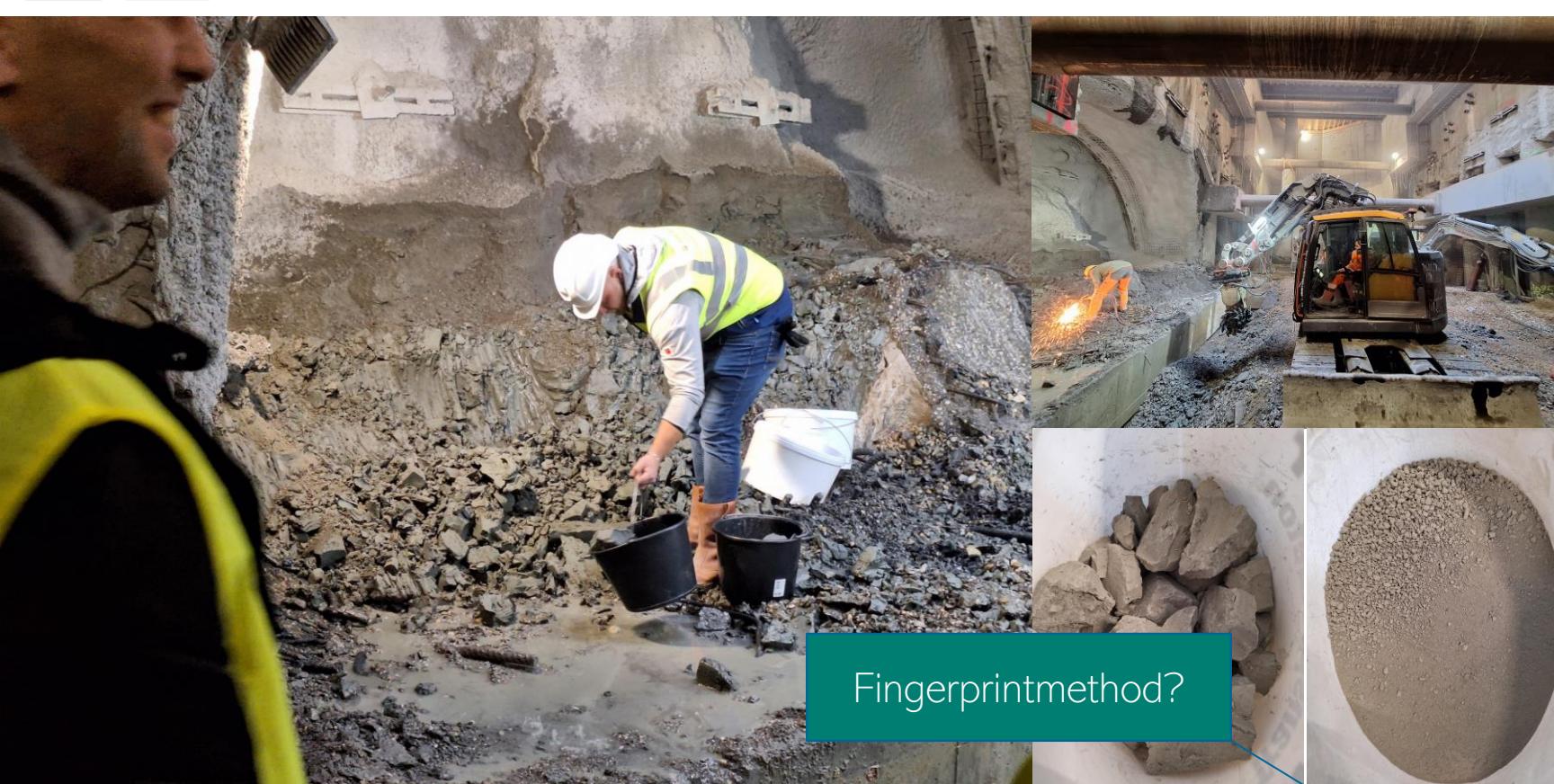
Ito A, Wagai R. Global distribution of clay-size minerals on land surface for biogeochemical and climatological studies. Sci Data. 2017 Aug 22;4:170103. doi: 10.1038/sdata.2017.103. PMID: 28829435; PMCID: PMC5667577.

Henri Van Damme, Hugo Houben (2018) Earth concrete. Stabilization revisited. Cement and Concrete Research, Volume 114, Pages 90-102 <https://doi.org/10.1016/j.cemconres.2017.02.035>.

Jones, Craig & Hammond, Geoffrey. (2008). Embodied energy and carbon in construction materials. Proceedings of The Ice - Energy. 161. 87-98. 10.1680/ener.2008.161.2.87.
<https://de.statista.com/statistik/daten/studie/1197342/umfrage/obst-und-gemuese-co2-fussabdruck/>



Cement has been used

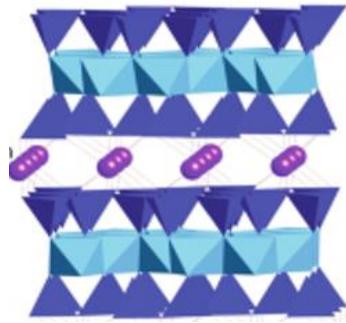


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ICS 91.080.30		
Tragendes Lehmsteinmauerwerk – Konstruktion, Bemessung und Ausführung Load-bearing earth block masonry – Construction, design and execution Maçonnerie porteuse en terre crue – Construction, dimensionnement et exécution		
 A schematic diagram showing a stepped profile of a wall section. At the base, there are three rectangular openings, likely representing windows or doors. Above them, the wall rises in steps, representing different courses of earth blocks.		
Gesamtumfang 25 Seiten DIN-Normenausschuss Bauwesen (NABau)		

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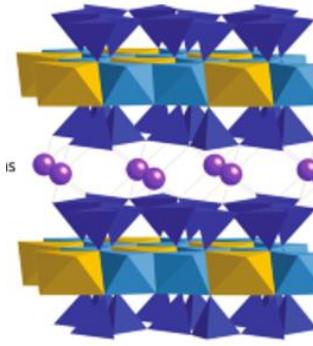
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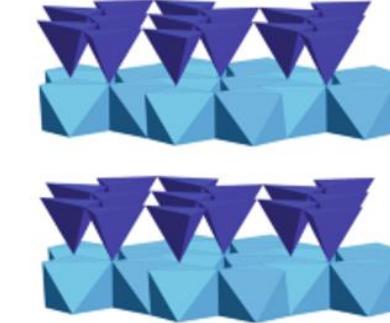
Illite or Mica group

Method 1: Spread tests



Smectite group e.g.
Montmorillonite

**Clay is a highly
diverse material**



Kaolinite

Method 2: Rheology
SAOS – Small Amplitude Oscillatory Shear



Results – Spread Test

Illite

w/s = 0,5



w/s = 0,6



w/s = 0,65



w/s = 0,7



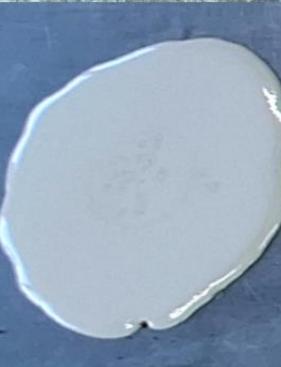
w/s = 0,8



Bentonite
(Mont-
morillonite)



Kaolinite



$\phi = 0,43$



$\phi = 0,39$



$\phi = 0,37$



$\phi = 0,35$



$\phi = 0,32$

Ideal viscous

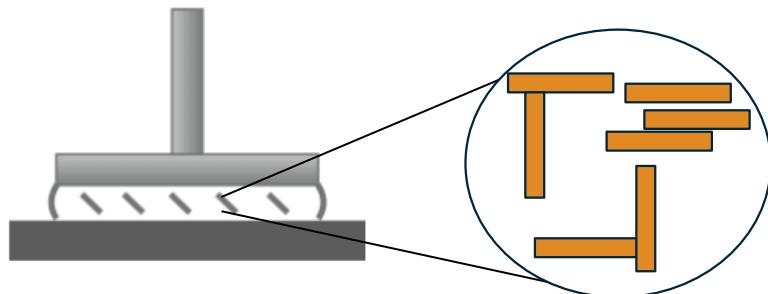


Ideal elastic

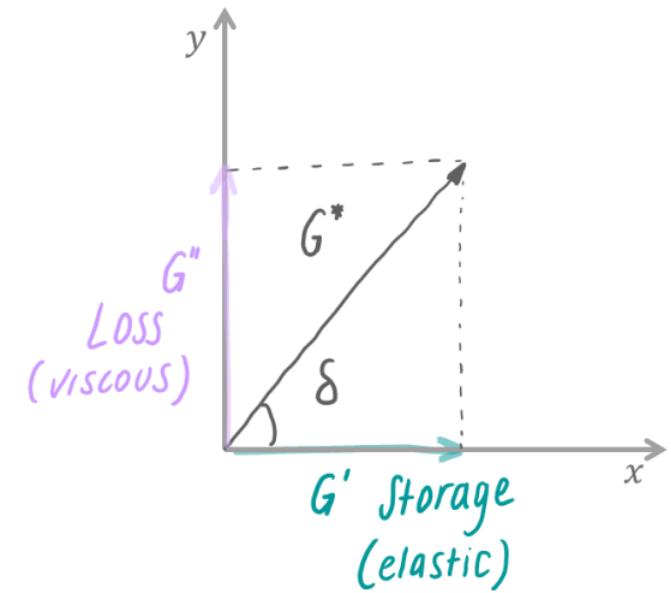


A small (nm scale) deformation is imposed i.e. the paste is at rest

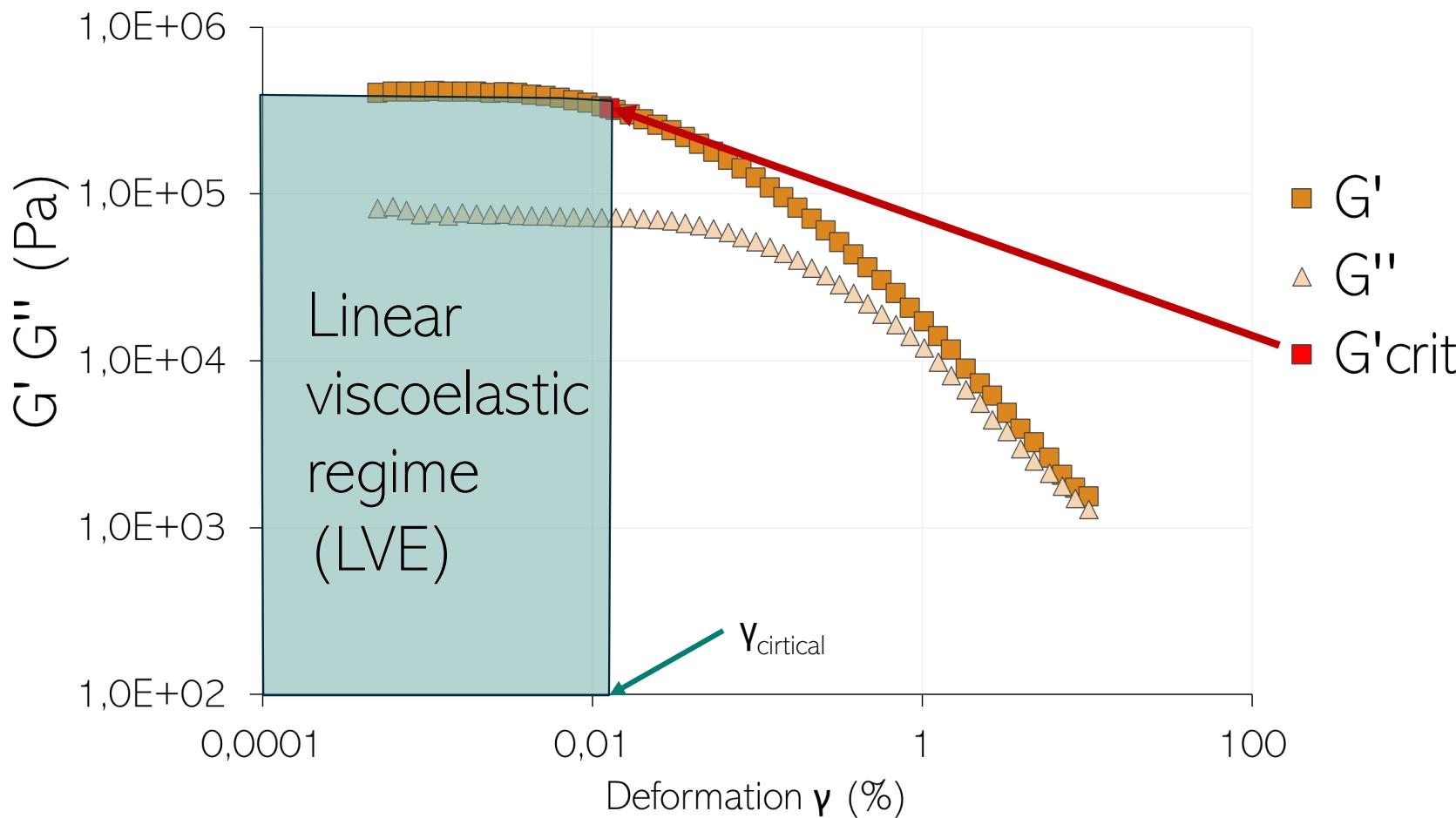
Quick macroscopic tests (~5 min) offer insights into microscopic properties e.g. [paste cohesion, particle interactions](#)



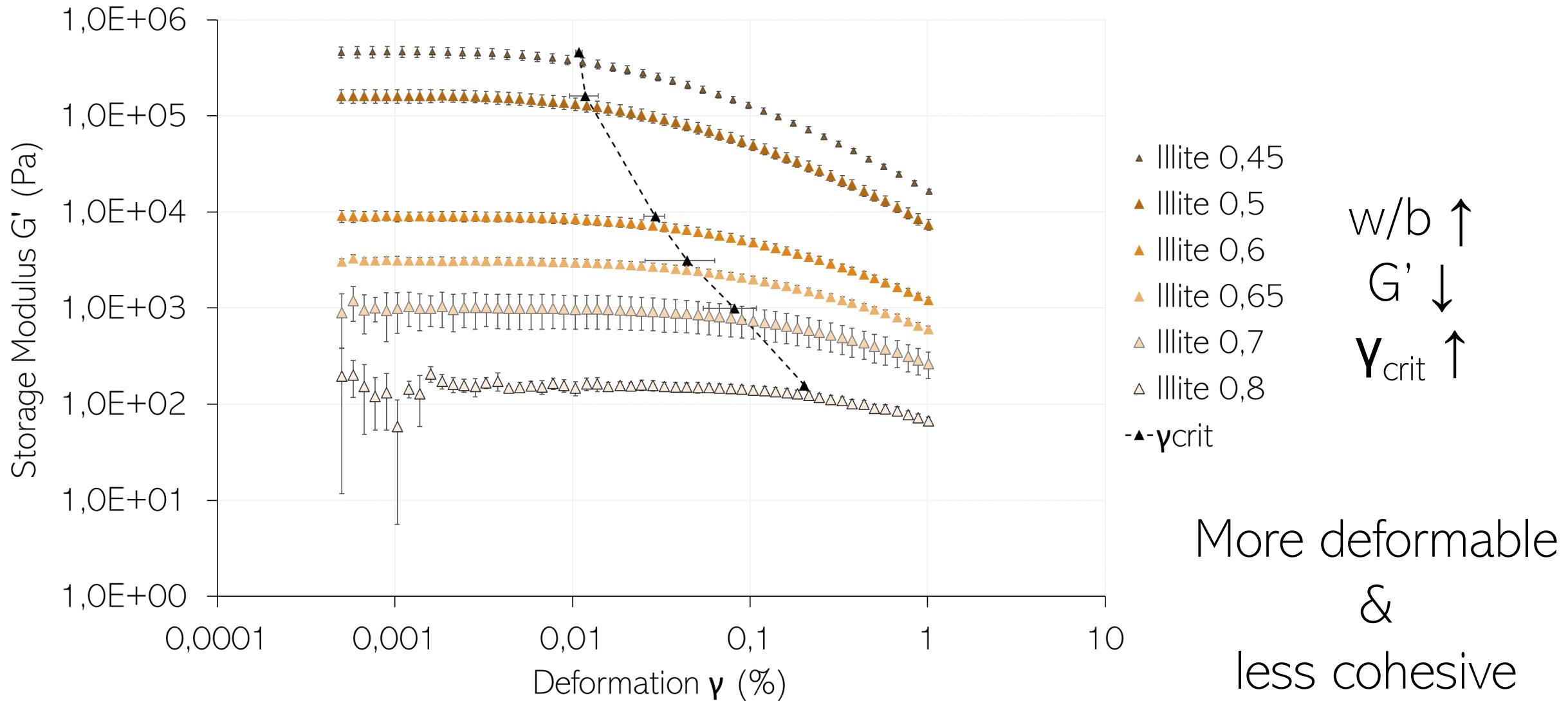
$$G^* = \frac{\tau^*(t)}{\gamma^*(t)} = G' + iG''$$

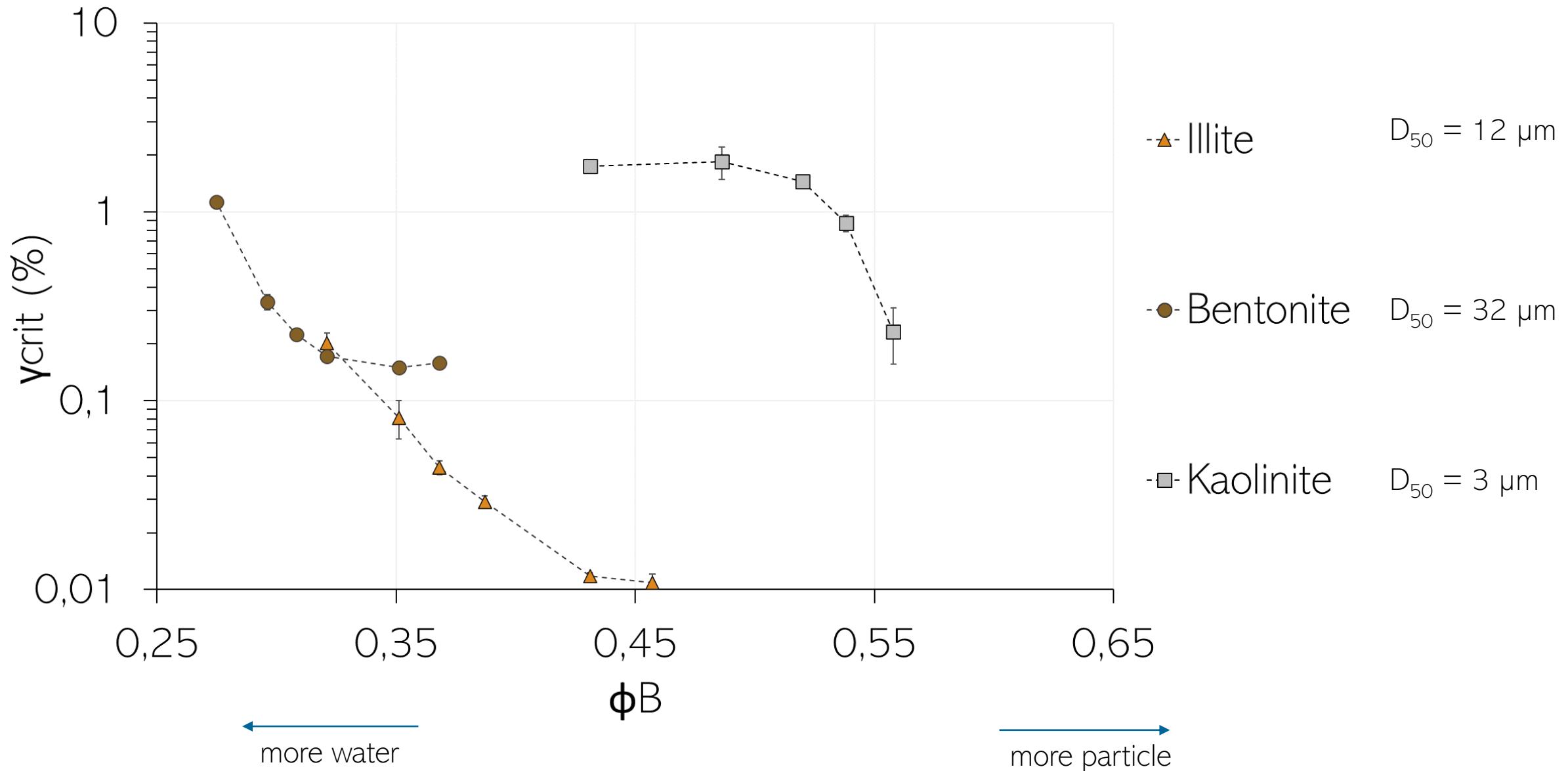


- Testing the range of deformation until the end of the linear behaviour is reached (Linear Viscoelastic Regime) to understand the network of the system.



Results – SAOS Tests





Preliminary Compressive Strength Tests



Formulation 1:
2 parts Clay “FAC”
2 parts O-4
1 parts O-1
1 part straw
1,5 parts H₂O
3 spatulas Na-HMP

Formulation 2:
4 parts clay “Comelle”
1 parts H₂O
1 part straw
100 ml Soda+Tanin



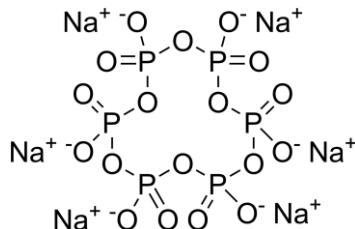
Preliminary observation

- Different types of clay have different rheological behaviour (Spread test and SAOS).
 - Granulometry ? Chemical composition & interaction ?
 - Compressive tests on non optimized mixes deliver good strength results.
 - Optimization of the packing & the amount of dispersant

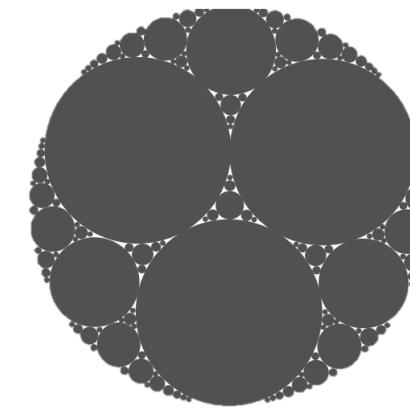
Next steps



XRD



Dispersant Na-HMP



Optimization of the granular packing



Further measurements (e.g. 50:50 mixes, real clays and correlating to XRD, PSD)

THANK YOU FOR YOUR ATTENTION

